		•									
Work Orde August 4, 2009			######################################					a. a. 1 1.4 ∆	at two calls are the later.	e ar miller	Page
Revision ID:	D2232-1 C			Accept				s s	Setup Star	1 1 4 4 1 1 1 1	
	Basket Hi 8/04/09 8/14/09	Start Qty: 20.00 Req'd Qty: 20.00			Cust Item Customer				310	P    <b>       </b>	
Approvals:		Plan: MF	Date: <u>09-08-04</u>	0 =		Date:		F	Run Stai Sto		
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	· · · · · · · · · · · · · · · · · · ·	Revision Nbr									
D2232		Rev C									
100 Waterjet		FLOW WATER JET  Memo		0.00				M	09	08	
FLOW CNC Waterje	et		er Dwg D2232 Dwg Rev:		<u>C</u>						
1 1 O		QC2- Inspect parts off r	machine FAI/FAIB	0.00					•		
QC Quality Control		Memo		0.00				Ml	. 09	08	19

120

Quality Control

QC8- Inspect parts - second check

Memo

Dart Aerospace Li	td
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1								
		WC	PRK ORDER CHANG	ES				•
STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					·			
Reso							Date: _	· · · · · · · · · · · · · · · · · · ·
	,	WORK ORDE	ER NON-CONFORMA	ANCE (NCF	<b>?</b> )			
STEP Description of NC							Approval	
	Section A	Chief Eng	Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector
		PAR #:PAR #:	STEP PROCEDURE CHAN  PROCEDURE CHAN  PAR #: Fault Cate  Resolution: Disposition  WORK ORDE  STEP Description of NC  Section A Initial	PAR #: Fault Category:  Resolution: Disposition:  WORK ORDER NON-CONFORMA  STEP Description of NC Section A  Section A  Initial Action Description	PAR #: Fault Category: NCR: Yes  Resolution: Disposition: QA: N/C CI  WORK ORDER NON-CONFORMANCE (NCR  STEP Description of NC Section A Section B  Initial Action Description Sign 8	STEP PROCEDURE CHANGE  By Date  PAR #: Fault Category: NCR: Yes No DQ.  Resolution: Disposition: QA: N/C Closed:  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty  PAR #: Fault Category: NCR: Yes No DQA:  Resolution: Disposition: QA: N/C Closed:  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr  DEPAR #:Fault Category:NCR: Yes No DQA:Date:

NOTE: Date & initial all entries

## Work Order ID 51105



Page 2

August 4, 2009 11:03:51 AM

Item ID:

D2232-1

 $\mathbf{C}$ **Revision ID:** 

Item Name: Basket Hinge

Start Date:

8/04/09

OC:

Required Date: 8/14/09

**Start Oty: 20.00** Reg'd Oty: 20.00 Accept



Setup Start



Stop

**Cust Item ID:** Customer:

Reference:

Approvals:

Process Plan: Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Date: Date:

Stop

Run



Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Draw Run Hours Number

Draw Rev.

Plan Code

Accept Oty

Reiect Qty

Start

Reject Number

Insp. Stamp

0.00

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

09/08/26 tot

Dart Ae	rospace	Ltd
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<b>D</b> u. ( / ( )	. oopaoc E	· Cu							
W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	1								
		PAR #:							
	Res	olution:	Disposition	1:	_ QA: N/C CI	osed:		Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR	)			
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector
					3				
						:			

NOTE: Date & initial all entries

. August 4, 2009 11:03:50 AM

Work Order ID: 51105

Parent Item:

D2232-1RevC

Parent Item Name: Basket Hinge

Comments:



**Start Date: 8/04/09** 

Required Date: 8/14/09

**Start Qty: 20.00** 

Required Qty: 20.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
M304S11GA		Purchased	No			100	sf	89.5109	0.5116			

304/316 0.125 Sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

89.51090316

111018

89.5109032

Dart	Aeros	pace	Ltd

W/O:			WO	RK ORDER CHANGE	ES				<u>***</u>
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						;			
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQA</b> :		Date: _	
	Res	olution:	Disposition	:	QA: N/C Cld	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	)			
DATE	STEP	Description of NC	Initial	n B	Verifica		Approval	Approval	
		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section	1 C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	5/105
Description: Basket Hinge	Part Number:	D2232-1
Inspection Dwg: D2232 Rev: C		Page 1 of 1

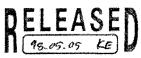
Inspection bwg. B2202 Nov. 5								
		T ARTICLE IN		_				
		First Arti	cle	Prot	otype			
Drawing	Tolerance	Actual	Accept	Reject	Method o		nments	
Dimension	Tolerande	Dimension	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Inspection	n		
Ø0.257	+0.006/-0.001	0.262	<b>√</b>		VerN			
1.750	+/-0.010	1.744	1		Vern			
0.750	+/-0.010	0.750	1		VWN			
2.000	+/-0.010	1.997	J		LWN			
R0.125	+/-0.010	R0.125	J		RG		-	
R0.500	+/-0.010	R0500	√		R.G			
1.250	+/-0.010	1.250	1		VWN			
-								
							_	
				,				
Measured by:	MI.M	Audited by:	1-C-1-		Prototype	Approval:	N/A	
Date:	09.08.19	Date:	07/06/	20		Date:	N/A	
Rev Date	Change					Revised by	Approved	

	Date:	09.08.19 Date: 07/06/20	Date:	N/A
Rev	Date	Change	Revised by	Approved
	07.05.10	New Issue	KJ/JLM o	B



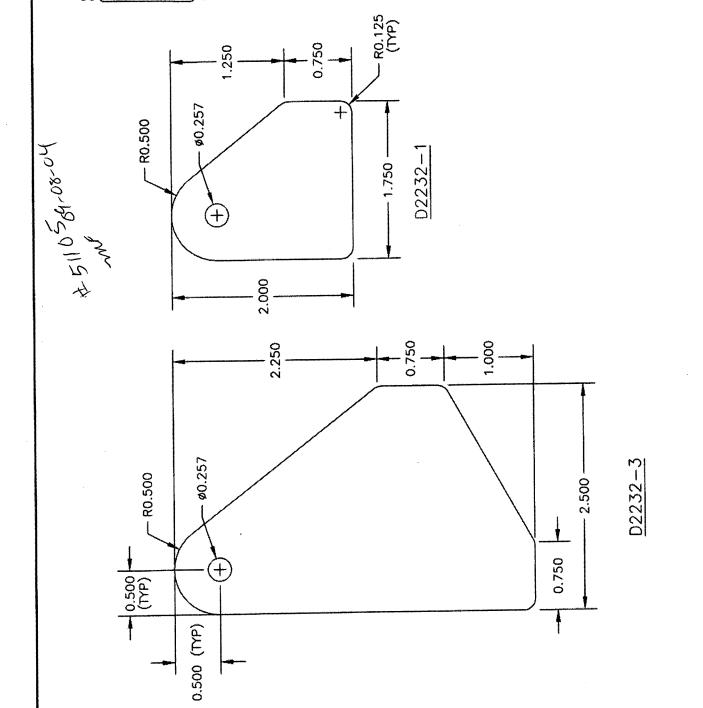


d			
DESIGN	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD	
CHECKED	APPROVED	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE	<del></del>	TITLE	SCALE
98.04.28		BASKET HINGE	1:1
Α	94.05.12	NEW ISSUE	
	00.04.00	ADDED 5 AND 7	



DATE			
98.04.28		BASKET HINGE	1:1
Α	94.05.12	NEW ISSUE	
В	96.01.02	ADDED -5 AND -7	
С	98.04.28	0.125 THICK WAS 0.063	
		98.∪4.28 A 94.05.12 B 96.01.02	

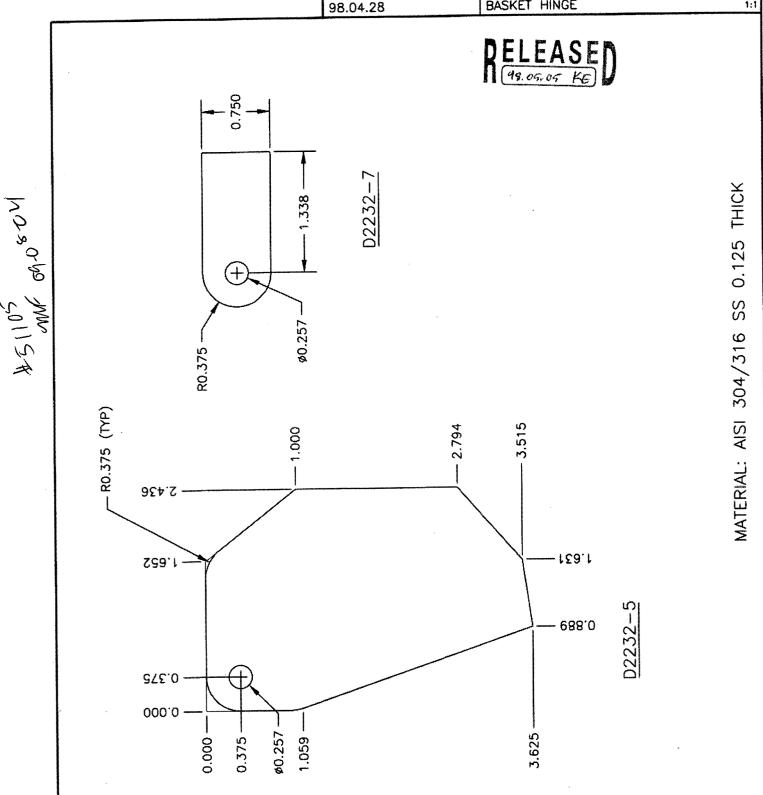
MATERIAL: AISI 304/316 SS 0.125 THICK







DESIGN	DRAWN BY	DART AERO:	
CHECKED	APPROVED	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE	<del>-1 f)</del>	TITLE	SCALE
98.04.28		BASKET HINGE	1:1



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